What is claimed is:

- 1. A drug packaging system comprising packaging material comprising therein combined prescription drug therapy comprising one or more unit dosage forms of a first drug and one or more unit dosage forms of a second drug, wherein said first and second drug are independently selected from the group consisting of non-steroidal anti-inflammatory drugs, proton pump inhibitors, calcium channel blockers, angiotensin converting enzyme (ACE) inhibitors, anti-depressants, selective serotonin reuptake inhibitors, antihistamines, decongestants, biguanides, sulfonylureas, 3-hydroxy-3-methylglutaryl coenzyme A (HMG CoA) reductase inhibitors, anti-epileptic, and anti diabetics.
- A drug packaging system comprising packaging material comprising therein combined prescription drug therapy comprising one or more unit dosage forms of a first drug and one or more unit dosage forms of a second drug, wherein at least one of said first or second drug are selected from the group consisting of non-steroidal anti-inflammatory drugs, calcium channel blockers, angiotensin converting enzyme (ACE) inhibitors, anti-depressants, selective serotonin reuptake inhibitors, antihistamines, decongestants, biguanides, sulfonylureas, 3-hydroxy-3-methylglutaryl coenzyme A (HMG CoA) reductase inhibitors, anti-epileptic, and anti diabetics.
- 3. A drug packaging system comprising packaging material comprising therein combined prescription drug therapy comprising one or more unit dosage forms of a first drug and one or more unit dosage forms of a second drug, wherein said first and second drug are independently selected from the group consisting of antibiotics and anti-ulcer agents selected from the group consisting of H2 antagonists, antacids, bismuth compounds, prostaglandins, carbenoxolone and anticholinergic agents.

- 4. The drug packaging system of claim 1 wherein said first comprises a nonsteroidal anti-inflammatory drug and said second drug comprises a proton pump inhibitor.
- 5. The drug packaging system of claim 4 wherein said proton pump inhibitor is omeprazole, lansoprazole, esomeprazole, pantoprazole, isomers, enantiomers or pharmaceutically acceptable salts thereof.
- 6. The drug packaging system of claim 1 wherein each unit dosage form is independently selected from the group consisting of a tablet, capsule, gel cap, and a caplet.
- 7. The drug packaging system of claim 4 wherein said non-steroidal anti-inflammatory drug is naproxen, diclofenac, sulindac, oxaprozin, diflunisal, aspirin, piroxicam, indomethacin, etodolac, ibuprofen, fenoprofen, ketoprofen, mefenamic acid, nabumetone, tolmetin, ketorolac, or any pharmaceutically acceptable salt thereof.
- 8. The drug packaging system of claim 4 wherein said non-steroidal antiinflammatory drug is diclofenac or a pharmaceutically acceptable salt thereof.
- 9. The drug packaging system of claim 4 wherein said proton pump inhibitor is omeprazole.
- 10. The drug packaging system of claim 4 wherein each said unit dosage form is a daily dose for a human patient.
- 11. The drug packaging system of claim 1 wherein said system is configured as a blister package comprising:
 - a) a rupturable substrate

- b) a layer forming one or more blisters over the rupturable substrate; wherein each of the one or more blisters contain one or more unit dosage forms.
- 12. The drug packaging system of claim 11 wherein said first drug is a nonsteroidal anti-inflammatory drug and said second drug is a proton pump inhibitor.
- 13. The drug packaging system of claim 11 wherein said proton pump inhibitor is omeprazole.
- 14. The drug packaging system of claim 11 wherein said non-steroidal antiinflamatory drug is diclofenac.
- 15. The drug packaging system of claim 1 wherein said system comprises a plurality of blister packs contained within a single package.
- 16. The drug packaging system of claim 1 wherein said system comprises unit doses for up to 28 days.
- 17. The drug packaging system of claim 1 wherein said system comprises unit doses for 7-14 days.
- 18. The drug packaging system of claim 1 wherein said system comprising one or more dosage forms of a third drug.
- 19. A method of treating a disease or condition treatable by combined administration of more than one medicament, said method comprising: providing a drug packaging system of comprising one or more unit dosage forms of a first drug and one or more unit dosage forms of a second drug wherein said first and second drug are independently selected from the group consisting of non-steroidal anti-inflammatory drugs, proton pump inhibitors,

calcium channel blockers, angiotensin converting enzyme (ACE) inhibitors, anti-depressants, selective serotonin reuptake inhibitors, antihistamines, decongestants, biguanides, sulfonylureas, 3-hydroxy-3-methylglutaryl coenzyme A (HMG CoA) reductase inhibitors, anti-epileptic, and anti diabetics; and administering said first drug and said second drug.

20. The method of claim 19 which provides therapy for 1-28 days.